





# Stainless Steel Probe

Ceramic Sensor

accuracy according to EN IEC 62828-2: standard: 0.35 % span option: 0.25 % span

# **Nominal pressure**

from 0 ... 1 mH<sub>2</sub>O up to 0 ... 100 mH<sub>2</sub>O

## **Output signal**

2-wire: 4 ... 20 mA others on request

### Special characteristics

- diameter 22 mm
- diaphragm ceramics 99.9% Al<sub>2</sub>O<sub>3</sub>
- good long-term stability
- especially for waste water

# **Optional versions**

- housing material titanium
- IS-version Ex ia = intrinsically safe for gas and dust
- drinking water certificate according to **DVGW and KTW**
- temperature element Pt 100
- mounting with stainless steel tube
- different kinds of cables and elastomers

The stainless steel probe LMK 387 was developed for level and gauge measurement in waste water, sludge or water courses. The mechanical robustness of the flush ceramic diaphragm facilitates an easy disassembly and cleaning of the probe in case of service.

Compared to the level probe LMK 382 the outer diameter is only 22 mm, whereby the installation or retrofitting can be easily carried out in 1 "pipes or in confined installation conditions. An IS-version (zone 0) is also available.

### Preferred areas of use



groundwater and level monitoring



### Sewage

waste water treatment water recycling



## Fuel and oil

tank battery biogas plants





















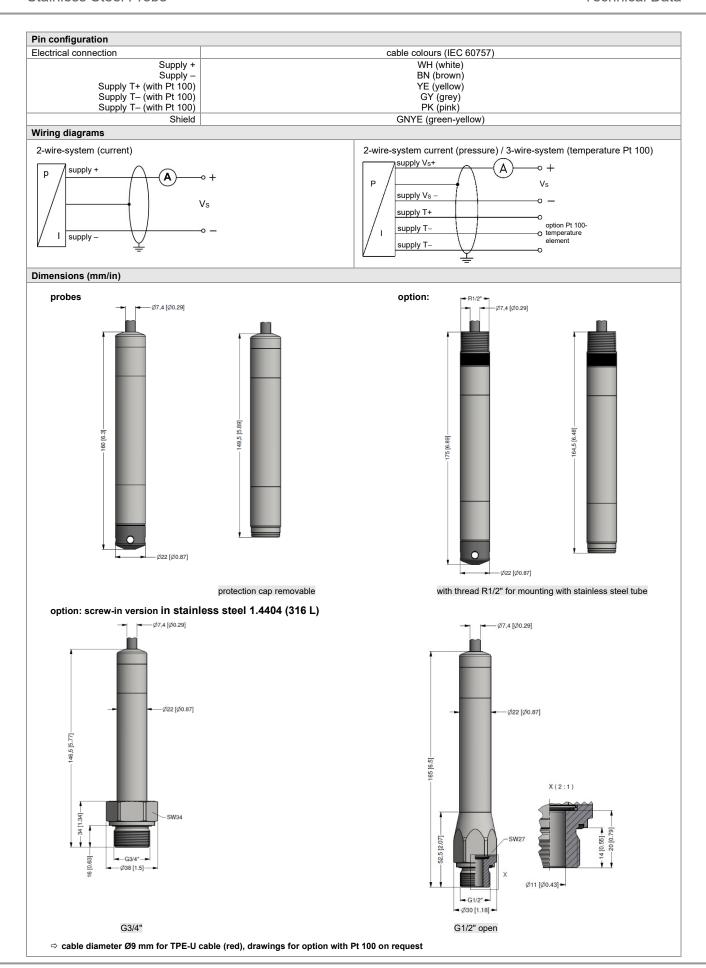


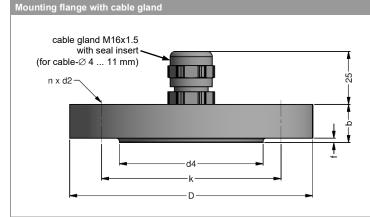
Stainless Steel Probe

Input pressure range												
Nominal pressure gauge	[bar]	0.1	0.16	0.25	0.4	0.6	1	1.6	2.5	4	6	10
Level	[mH <sub>2</sub> O]	1	1.6	2.5	4	6	10	16	25	40	60	100
Overpressure	[bar]	3	4	5	5	7	7	12	20	20	20	20
Burst pressure ≥	[bar]	4	6	8	8	9	9	18	25	25	30	30
Permissible vacuum [bar] -0.2 -0.3 -0.5 -1												
Max. ambient pressure (hous	Max. ambient pressure (housing): 40 bar											

Output signal / Supply		
Standard	2-wire: 4 20 mA / V <sub>S</sub> = 12 36 V <sub>DC</sub>	
Option IS-version	2-wire: 4 20 mA / V <sub>S</sub> = 14 28 V <sub>DC</sub>	
Option temperature element Pt 100		
Temperature range	-25 125 °C	
Connectivity technology	3-wire max. voltage	10 V <sub>DC</sub> , in intrinsically safe circuit 30 V <sub>DC</sub>
Resistance	100 Ω at 0 °C max. current	
Temperature coefficient	3850 ppm/K max. power 1	10 mW, in intrinsically safe circuit 405 mW
Supply Is	0.3 1.0 mA <sub>DC</sub>	
Performance		
Accuracy 1	standard: ≤ ± 0.35 % span option: ≤ ± 0.	25 % span
Permissible load	$R_{\text{max}} = [(V_{\text{S}} - V_{\text{S min}}) / 0.02 \text{ A}] \Omega$	·
Influence effects	supply: 0.05 % span / 10 V load: 0.05 %	span / kΩ
Long term stability	≤±0.1 % span / year	·
Turn-on time	450 msec	
Mean response time	≤ 70 msec	
Measuring rate	80 Hz	
<sup>1</sup> accuracy according to EN IEC 62828-2	?- limit point adjustment (non-linearity, hysteresis, repeatability)	
Thermal effects (offset and span)		
Tolerance band	≤ ± 1 % span	
in compensated range	-20 80 °C	
Permissible temperatures		
Permissible temperatures	medium / storage: -25 85 °C	
·	mediani / storage: -23 05 C	
Electrical protection <sup>2</sup>	normanent	
Short-circuit protection	permanent	
Reverse polarity protection	no damage, but also no function	
Electromagnetic compatibility	emission and immunity according to EN 61326	Francisco de Maleiro de Caracterio de Caract
	n unit in terminal box KL 1 or KL 2 with atmospheric pressure re	ererence available on request
Electrical connection	TRUB (05 70.00) 11 1 0 7 1	
Cable with sheath material <sup>3</sup>	PUR (-25 70 °C) black Ø 7.4 mm	
	,	
	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm	
	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w	vithout / with drinking water certificate)
	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm	others on request
Bending radius	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm  TPE-U (-25 125 °C) blue Ø 7.4 mm (w  TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy	others on request /namic application: 20-fold cable diameter
<sup>3</sup> shielded cable with integrated ventilation	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy tube for atmospheric pressure reference (for nominal pressure	others on request  namic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)
<ul> <li>shielded cable with integrated ventilation</li> <li>do not use freely suspended probes with</li> </ul>	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm  TPE-U (-25 125 °C) blue Ø 7.4 mm (w  TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy  tube for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are e	others on request  namic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)
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3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy tube for atmospheric pressure reference (for nominal pressure to an FEP cable if effects due to highly charging processes are elosion protection) and temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium  standard: FKM option: EPDM (without / with drinking water certifica	others on request ynamic application: 20-fold cable diameter e ranges absolute, the ventilation tube is closed) expected  others on request  ate)
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3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing  Seals (O-rings)  Diaphragm Protection cap Cable sheath  Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are electron) and temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium standard: FKM option: EPDM (without / with drinking water certifica FFKM (min. permissible temperature from - ceramics Al <sub>2</sub> O <sub>3</sub> 99.9% POM-C PUR, FEP, TPE-U  IBEXU 15 ATEX 1066 X / IECEx IBE 18.0019X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da  U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 49.2 nF, L <sub>i</sub> = 0 the supply connections have an inner capacity of max.  U <sub>i</sub> = 30 V, I <sub>i</sub> = 54 mA, P <sub>i</sub> = 405 mW, C <sub>i</sub> = 0 nF, L <sub>i</sub> = 0 μH in zone 0: -20 60 °C with p <sub>atm</sub> 0.8 bar up 10 zone 1 and higher: -25 65 °C	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxxected  others on request  ate) 15 °C)  others on request  uH; 100 nF opposite the enclosure  (temperature element Pt 100)  to 1.1 bar  signal line: 160 pF/m
3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing Seals (O-rings)  Diaphragm Protection cap Cable sheath Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment  Connecting cables (by factory) Miscellaneous	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (W TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy na feb for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are elected in an FEP cable if effects due to highly charging processes are elected in an experiment of the feet of the fe	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx
3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing Seals (O-rings)  Diaphragm Protection cap Cable sheath Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment  Connecting cables (by factory)	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (W TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are elected in an FEP cable if effects due to highly charging processes are elected in an FEP cable if effects due to highly charging processes are elected in an FEP cable in an temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium  standard: FKM option: EPDM (without / with drinking water certificate FFKM (min. permissible temperature from - ceramics Al <sub>2</sub> O <sub>3</sub> 99.9%  POM-C PUR, FEP, TPE-U  IBEXU 15 ATEX 1066 X / IECEX IBE 18.0019X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da  U <sub>i</sub> = 28 V, I <sub>1</sub> = 93 mA, P <sub>1</sub> = 660 mW, C <sub>1</sub> = 49.2 nF, L <sub>1</sub> = 0 the supply connections have an inner capacity of max.  U <sub>i</sub> = 30 V, I <sub>1</sub> = 54 mA, P <sub>1</sub> = 405 mW, C <sub>1</sub> = 0 nF, L <sub>1</sub> = 0 µH in zone 0: -20 60 °C with patm 0.8 bar up to zone 1 and higher: -25 65 °C cable capacity: signal line/shield also signal line/signal line/signal line/shield also signal line/signal line/shield also signal line/signal lin	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxxx
3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing Seals (O-rings)  Diaphragm Protection cap Cable sheath Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment  Connecting cables (by factory) Miscellaneous	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (W TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are elected in an FEP cable if effects due to highly charging processes are elected in an FEP cable if effects due to highly charging processes are elected in an FEP cable in an temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium  standard: FKM option: EPDM (without / with drinking water certificate FFKM (min. permissible temperature from - ceramics Al <sub>2</sub> O <sub>3</sub> 99.9%  POM-C PUR, FEP, TPE-U  IBEXU 15 ATEX 1066 X / IECEX IBE 18.0019X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da  U <sub>i</sub> = 28 V, I <sub>1</sub> = 93 mA, P <sub>1</sub> = 660 mW, C <sub>1</sub> = 49.2 nF, L <sub>1</sub> = 0 the supply connections have an inner capacity of max.  U <sub>i</sub> = 30 V, I <sub>1</sub> = 54 mA, P <sub>1</sub> = 405 mW, C <sub>1</sub> = 0 nF, L <sub>1</sub> = 0 µH in zone 0: -20 60 °C with patm 0.8 bar up to zone 1 and higher: -25 65 °C cable capacity: signal line/shield also signal line/signal line/signal line/shield also signal line/signal line/shield also signal line/signal lin	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxpected  others on request  ate) 15 °C)  others on request  uH; 100 nF opposite the enclosure  (temperature element Pt 100)  to 1.1 bar  signal line: 160 pF/m  signal line: 1 µH/m
3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing Seals (O-rings)  Diaphragm Protection cap Cable sheath Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment Connecting cables (by factory) Miscellaneous Drinking water certificate 6 Option cable protection	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure nan FEP cable if effects due to highly charging processes are elected in the foreign and temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium standard: FKM option: EPDM (without / with drinking water certification in the following processes are elected in the fo	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxpected  others on request  ate) 15 °C)  others on request  uH; 100 nF opposite the enclosure  (temperature element Pt 100)  to 1.1 bar  signal line: 160 pF/m  signal line: 1 µH/m
3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing  Seals (O-rings)  Diaphragm Protection cap Cable sheath  Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment  Connecting cables (by factory)  Miscellaneous Drinking water certificate 6 Option cable protection  Current consumption	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure nan FEP cable if effects due to highly charging processes are elected in the foreign and temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium  standard: FKM option: EPDM (without / with drinking water certification in the following processes are elected in the foreign	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxpected  others on request  ate) 15 °C)  others on request  uH; 100 nF opposite the enclosure  (temperature element Pt 100)  to 1.1 bar  signal line: 160 pF/m  signal line: 1 µH/m
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3 shielded cable with integrated ventilation 4 do not use freely suspended probes with 5 only in combination with IS-version (exp Materials (media wetted) Housing  Seals (O-rings)  Diaphragm Protection cap Cable sheath  Explosion protection Approval DX14B-LMK 387  Safety technical maximum values (pressure) Safety technical maximum values (temperature) Permissible temp. for environment  Connecting cables (by factory) Miscellaneous Drinking water certificate 6 Option cable protection  Current consumption Weight Ingress protection	FEP <sup>4</sup> (-25 70 °C) black Ø 7.4 mm TPE-U (-25 125 °C) blue Ø 7.4 mm (w TPE-U <sup>5</sup> (-25 125 °C) red Ø 9.0 mm  static installation: 10-fold cable diameter dy nube for atmospheric pressure reference (for nominal pressure in an FEP cable if effects due to highly charging processes are elosion protection) and temperature element Pt 100  standard: stainless steel 1.4404 (316 L) option: titanium standard: FKM option: EPDM (without / with drinking water certifica FFKM (min. permissible temperature from ceramics Al <sub>2</sub> O <sub>3</sub> 99.9%  POM-C PUR, FEP, TPE-U  IBEXU 15 ATEX 1066 X / IECEX IBE 18.0019X zone 0: II 1G Ex ia IIB T4 Ga zone 20: II 1D Ex ia IIIC T135 °C Da  U <sub>i</sub> = 28 V, I <sub>i</sub> = 93 mA, P <sub>i</sub> = 660 mW, C <sub>i</sub> = 49.2 nF, L <sub>i</sub> = 0 the supply connections have an inner capacity of max.  U <sub>i</sub> = 30 V, I <sub>i</sub> = 54 mA, P <sub>i</sub> = 405 mW, C <sub>i</sub> = 0 nF, L <sub>i</sub> = 0 µH in zone 0: -20 60 °C with p <sub>atm</sub> 0.8 bar up to zone 1 and higher: -25 65 °C cable capacity: signal line/shield also signal line/scable inductance: signal line/scable lipe	others on request  vnamic application: 20-fold cable diameter  ranges absolute, the ventilation tube is closed)  xxpected  others on request  ate) 15 °C)  others on request  uH; 100 nF opposite the enclosure  (temperature element Pt 100)  to 1.1 bar  signal line: 160 pF/m  signal line: 1 µH/m
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Stainless Steel Probe





	dimensi	ons in mm	
size	DN25 /	DN50 /	DN80 /
3126	PN40	PN40	PN16
b	18	20	20
D	115	165	200
d2	14	18	18
d4	68	102	138
f	2	3	3
k	85	125	160
n	4	4	8

Technical data			
Suitable for	all probes		
Flange material	stainless steel 1.4404 (316L)		
Material of cable gland	standard: brass, nickel plated	on request: stainless steel 1.	4305 (303); plastic
Seal insert	material: TPE (ingress protection IP 6	68)	
Hole pattern	according to DIN 2507		

Ordering type	Ordering code	Weight
DN25 / PN40 with cable gland brass, nickel plated	5000275	1.4 kg
DN50 / PN40 with cable gland brass, nickel plated	5000278	3.2 kg
DN80 / PN16 with cable gland brass, nickel plated	5000279	4.8 kg

## Terminal clamp



Technical data		
Suitable for	all probes with cable Ø 5.5 10.5 mm	
Material of housing	standard: steel, zinc plated	optionally: stainless steel 1.4301 (304)
Material of clamping jaws and positioning clips	PA (fibre-glass reinforced)	
Dimensions (mm)	174 x 45 x 32	
Hook diameter	20 mm	

Ordering type	Ordering code	Weight
Terminal clamp, steel, zinc plated	5000275	approx 160 a
Terminal clamp, stainless steel 1.4301 (304)	5000278	approx. 160 g

## Display program

CIT 200	Process display with LED display
CIT 250	Process display with LED display and contact

CIT 250 Process display with LED display and contacts

CIT 300 Process display with LED display, contacts and analogue output
 CIT 350 Process display with LED display, bargraph, contacts and analogue output

CIT 400 Process display with LED display, contacts, analogue output and Ex-approval

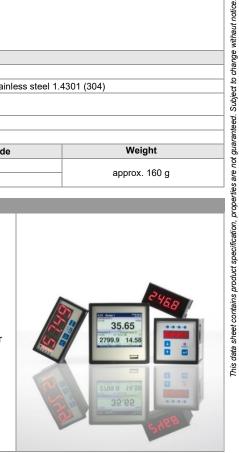
CIT 600 Multichannel process display with graphics-capable LC display

CIT 650 Multichannel process display with graphics-capable LC display and datalogger

CIT 700 / CIT 750 Multichannel process display with graphics-capable TFT monitor, touchscreen and contacts

PA 440 Field display with 4-digit LC display

For further information please contact our sales department or visit our homepage: http://www.bdsensors.cz



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Tel.: +420 572 411 011

BD SENSORS pressure measurement



			Order	ina	cod	le L	Mk	( 38	7										
23.08.20		ЛК 387		119	7 [		-TVIII	, <sub>50</sub>	1 -	1 -	7 -	7 -	7 -	7 -	7		1		
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in mH <sub>2</sub> O (gauge			3	6 1		ш								_					
Input	[mH <sub>2</sub> O]	[bar]			1		0 0												
	0 1.0 0 1.6	0 0,10 0 0,16			1	6	0 0												
	0 2.5	0 0,25			2	2 5	0 0												
	0 4.0	0 0,40			4		0 0												
	0 6.0	0 0,60			6	0	0 0												
	0 10	0 1,0			1	0	0 1												
	0 16	0 1,6			1		0 1												
	0 25	0 2,5			2	2 5	0 1												
	0 40	0 4,0			4	0	0 1												
	0 60	0 6,0			6	0	0 1												
Customer	0 100	0 10			1	0 9	0 2 9 9												
Housing mater	rial				9	13	ع ا ع												
Stainless steel								1											
Titanium								Т											
Customer								9											
Design																			
Submersible pr									1										
	on (with G 1/2" or								A										
	n (with G 3/4" flu	ısh) <sup>+</sup>			_			_	В				_						
Diaphragm ma Ceramic Al <sub>2</sub> O <sub>3</sub>										С									
Customer	99,9 70									9									
Output			_		-			-	-	3				-					_
4 20 mA / 2-	wire										,	1				П			
Intrinsic safety	Ex ia 4 20 mA	. / 2-wire									Е	≣							
Customer											ę	9							
Seals																			
Viton (FKM)												1							
EPDM												3							
FFKM <sup>1</sup> Customer												7							
Customer Electrical con	nection											·	,						
	ck, Ø 7.4 mm) <sup>2</sup>				_	_	_	_	_	_		_	2	_				_	
FEP-cable (blace													3						
Customer	on, &,												9						
Accuracy																			
0,35 %														3					
0,25 %														2					
Customer			_											9					
Cable length																			
in m															9	9 9			
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Standard	DT (CC																	0 0	
Temperature se																		1 3	
R 1/2" thread -	Prepared for mo	unting v with stainless steel pipe	3															0 2	
Customer																	9	9 9	
Accessories fo	or submersible	transmitter																	
Terminal clamp																			1003440
	- Stainless Stee	el 1.4301																	1000278
	PG16 - plastic																		5002200

 $0,\!\!-\!\!\ldots\!\!\text{without additional charge}$ 

On request...in accordance with the producer

St. steel flange, clamp and pipe are not parts of the supply !!!



BD SENSORS s.r.o.
Hradištská 817
CZ – 687 OB Buchlovice
The company BD SENSORS s.r.o. is certified by Bureau Veritas Czech according to the standard ISO 9001.







Surcharges for calibration are not subject to any discounts. Subject to change.

This document contains the specification for ordering the product; detailed technical parameters of the product and its possible variants are given in the data sheet. BD SENSORS reserves the right to change sensor specifications without further notice.

- 1 min. permissible temperature from -15 °C
- 2 shielded cable with integrated ventilation tube for atmospheric reference
- 3 possible for probes in stainless steel; stainless steel pipe is not part of the supply
- 4 only in combination with housing in stainless steel 1.4404 (316L)

